



## Service Bulletin # \_\_\_\_\_

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Date: January 28, 1985

FOR MODELS: DNCB Adaptable Dual-See Service Bulletin #180 for Shimming  
DNCB Adaptable Dual 1 1/4"-See Service Bulletin #247 for Shimming  
DNCB501T/280-7 or -8  
DNCB600T/340-7 or -8 See Service Bulletin #282 for Shimming

COLUMN: NARROW COLUMN ONLY

SUBJECT: Replacement Gray Cam Vend Motor - Narrow Column Only

ORDER AS: Part #C231,070,400.03

BEGINNING

SERIAL #: For Gray Cam - DNCB Adaptable Dual 1 1/4" Deeper  
S/N 0001-2795-February 1985

REASON: To change to a cam (gray) that will be used on all narrow column vend motors.

Thus, the gray cam vend motor assembly will be used in production and also as a replacement and will interchange with all dual (narrow column venders) in the field.

The Vending Cam Adjustments for the DNCB Adaptable Dual  
DNCB Adaptable Dual 1 1/4"

are:

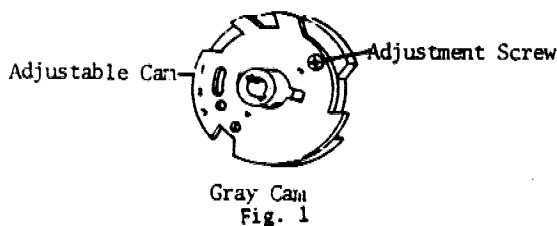
1. For packages that can be vended double depth, secure the screw in the adjustable cam at position #3, Fig. 1.
2. For packages that must be vended single depth, secure the screw in the adjustable cam at position #4, Fig. 1.
3. If when vending 10 oz. PLB in the Narrow Column, the need arises for the Vend Motor to run longer, secure the screw in the adjustable cam at position #2.

The Vending Cam Adjustment for the DNCB 501T/280-7 & -8  
DNCB 600T/340-7 & -8

are:

| Loading Depth | Package                    | Adjustment Gray Cam |
|---------------|----------------------------|---------------------|
| 2             | 16 oz. NR Bottle-PLB       | #5                  |
| 2             | 10 oz. NR Bottle-PLB       | #3                  |
| 3             | 12 oz. Rim or Rimless Cans | #1                  |
| 1             | 16 oz. Returnable          | #4                  |

If when vending 10 oz. PLB in the Narrow Column, the need arises for the vend motor to run longer, secure the screw in the adjustable cam at position #2.



Service Department  
DIXIE-NARCO, INC.